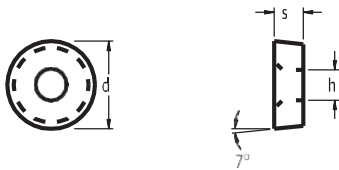


# R Style Turning Inserts

## RCEW, RCMT



Dimensions for RCEW and RCMT							
Size	d mm	l mm	s mm	r mm	m mm	m <sub>1</sub> mm	h mm
0602M0	6,00	-	2,38	-	-	-	2,79
09T300	9,53	-	3,97	-	-	-	3,40
10T3M0	10,00	-	3,97	-	-	-	4,39
1204M0	12,00	-	4,76	-	-	-	5,50
120400	12,70	-	4,76	-	-	-	4,39
1606M0	16,00	-	6,35	-	-	-	5,51
190600	19,05	-	6,35	-	-	-	6,50
2006M0	20,00	-	6,35	-	-	-	6,50

### Flat Top

Grades	CVD COATED							PVD COATED						UNCOATED		
	A250	A05040	A04030	A0706	A0400	A01519	A037	751	750	752	750S	4064	751S	PH21	PH1	PH2
ISO GRADE DESIGNATION	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HW	HF	HF
Part Number ISO																
RCEW0602M0F															◆	

### T Geometry

RCMT0602M0E	◆	◆			◆	◆										
RCMT10T3M0E	◆	◆			◆	◆										
RCMT1204M0E	◆	◆			◆	◆										
RCMT1606M0E					◆	◆										
RCMT2006M0E	◆	◆			◆	◆										

### 2N Geometry


RCMT190600E-2N	◆	◆			◆	◆										
ISO GRADE DESIGNATION	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HW	HF	HF
Grades	A250	A05040	A04030	A0706	A0400	A01519	A037	751	750	752	750S	4064	751S	PH21	PH1	PH2
	CVD COATED							PVD COATED						UNCOATED		

Indicates stocked item and material application range.

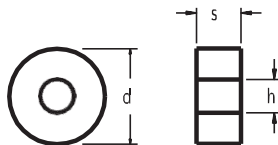
### Star Guide Key to Recommended Inserts

Material Designations							
<b>P</b>	Unalloyed Steels	<b>M</b>	Stainless Steels	<b>K</b>	Cast Irons	<b>S</b>	High Temp. Alloys
<b>P</b>	Alloyed Steels	<b>M</b>	PH Stainless	<b>N</b>	Aluminium & Alloys	<b>H</b>	Hard Materials

### 3G Geometry


Grades	CVD COATED							PVD COATED					UNCOATED			
	A250	A05040	A04030	A0706	A0400	A01519	A037	751	750	752	750S	4064	751S	PH21	PH1	PH2
ISO GRADE DESIGNATION	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HW	HF	HF
Part Number ISO																
 RCMT09T300E-3G							♦♦									
RCMT10T3M0E-3G							♦♦									
RCMT120400E-3G							♦♦									

^ Indicates stocked item and material application range.



Dimensions for RNMG							
Size	d mm	l mm	s mm	r mm	m mm	m1 mm	h mm
250900	25,40	-	9,52	-	-	-	9,12

### 4T Geometry

Grades	CVD COATED							PVD COATED					UNCOATED			
	A250	A05040	A04030	A0706	A0400	A01519	A037	751	750	752	750S	4064	751S	PH21	PH1	PH2
ISO GRADE DESIGNATION	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HC	HW	HF	HF
Part Number ISO																
 RNMG250900E-4T		♦♦														

^ Indicates stocked item and material application range.

### Star Guide Key to Recommended Inserts

Material Designations							
<b>P</b>	Unalloyed Steels	<b>M</b>	Stainless Steels	<b>K</b>	Cast Irons	<b>S</b>	High Temp. Alloys
<b>P</b>	Alloyed Steels	<b>M</b>	PH Stainless	<b>N</b>	Aluminium & Alloys	<b>H</b>	Hard Materials